

Product Line-up

Amber [®] Press		Dimensions (mm)	pcs / Pack
	R10	Ø12.7 × T 10	5 Ingots
	R20	Ø12.7 × T 20	3 Ingots

Available Shades

	W1	W2	W3	W4	A1	A2	A3	A3.5	B1	B2										
HT																				
	W1	W2	W3	W4	A1	A2	A3	A3.5	B1	B2	B3	B4	C1	C2	C3	C4	D2	D3	D4	
LT																				
	MO0	MO1	MO2	MO3	MO4															
MO																				

Pressing Schedules

	Translucency	Size	Shade	Investment Ring	Start Temp.	Heating Rate	Max Temp.	Holding Time	Vacuum On	Vacuum Off
Amber Press	HT	R10 / R20	A1, A2, A3, A3.5, B1, B2, W1, W2, W3, W4	Small (100g) / Large (200g)	700°C	60°C/min	915°C	15 Min / 20 Min	700°C	915°C
	LT		A1, A2, A3, A3.5, B1, B2, B3, B4, C1, C2, C3, C4, D2, D3, D4 W1, W2, W3, W4							
	MO		MO0, MO1, MO2, MO3, MO4				920°C			920°C

※ Note : 1. There may be a difference between the displayed temperature and the real temperature of each furnace. When you use the Amber ingots, please verify the above standard schedule is suitable for your press furnace. If it is not, please try to find the optimum temperature through the following process.

- 1) If there are some traces of tiny bubble on the surface of the restoration ⇒ Please reduce the maximum temperature by 5~10°C or holding time and try pressing again.
- 2) If the marginal area of the restoration is not formed completely ⇒ Please increase the maximum temperature by 5~10°C or holding time and try pressing again.

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Human-Aid
System Supplier

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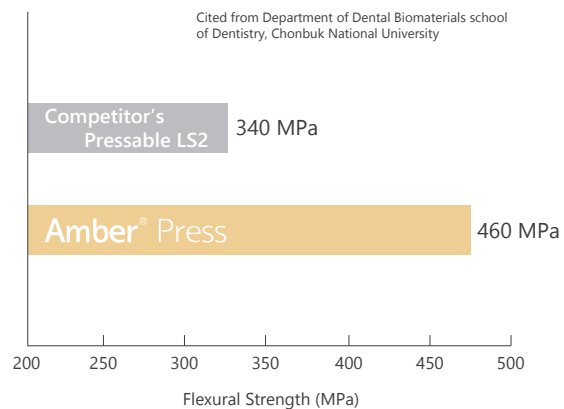
Lithium Disilicate Press Ingots

Amber[®] Press

Whatever You Imagine

Superior Strength

Amber[®] Press' flexural strength is higher than conventional Lithium Disilicate press materials. Amber Press presents the flexural strength of 460 MPa.



Simple and Safe

After pressing, very little reaction layer remains on Amber[®] Press. There is no need to apply any acid for clean-up, thereby ensuring a simple and nonhazardous process.



Aesthetic Results with Amber[®] Press

Amber[®] Press helps to create highly aesthetic and natural-looking dental restorations which provides patients beautiful and natural smile.



Restoration courtesy of CDT. Pyung Yun Park

Outstanding Versatility

Compatible with Various Veneering Materials

Amber® Press ingots are compatible with various veneering materials.

HT, LT Staining / Cut-back	- IPS e.max ceram (Ivoclar Vivadent) * - Initial LiSi (GC) * - VINTAGE LD Porcelain (Shofu) *
MO Layering	- InSync (Jensen) * - Initial Zr-FS (GC) ** - Creation ZI-F (Creation Willi Geller) **



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** If you use Initial Zr-FS (GC) or Creation ZI-F (Creation Willi Geller), we recommend following the Amber® Press Guidelines for Zirconia veneering materials.

Diverse Shade Option

Amber® Press provides three levels of translucency and over 34 shades overall. It will make any restoration come to life.



Indications

	Inlays		Anterior Single Crowns
	Onlays		Posterior Single Crowns
	Veneers		3-Unit Bridge *up to the second Premolar